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Canada

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**D2153**  
**Job Sheet 187215**



Part No: D2153

Job Qty: 22 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

00 6894

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | DAS  | Sign-off |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|------|----------|
|       |                    |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |      |          |
| 120   | Start up Operation | 22 Ea  | 12/7/18    | 12/7/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | 38   | DAS      |
| 130   | Small Fab          | 22 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.94    | Small Fab-1           |           | 9-89 | 38       |
| 140   | QC                 | 22 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC5                   |           | 9-89 | DAS      |
| 150   | Packaging          | 22 pcs | 12/7/18    | 12/7/18  | 0.00      | 0.00    | Packaging3-1          | 51362     | DAS  | 61       |
| 160   | QC21-SA            | 22 Ea  | 12/7/18    | 12/7/18  | 0.00      | 0.00    | QC21                  |           | 6    | 9-89     |

Part Op 130 - 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only warning: "DO Descriptions: NOT OPEN HIGH PRESSURE"

DAS DEC 7 1 2018

### Job BOM

| Part / Item   | Component Name | Quantity      | Operation              | Container |
|---------------|----------------|---------------|------------------------|-----------|
| D3015-3       | Locknut        | 44 Ea (2 ea)  | 120-Start up Operation | 5130004   |
| NAS1149D0563J | Washer         | 44 Ea (2 ea)  | 120-Start up Operation | 5050053   |
| D5479-1       | Door Prop      | 22 Ea (1 ea)  | 120-Start up Operation | 5131621   |
| SL69-BS       | Ball Stud      | 44 pcs (2 ea) | 120-Start up Operation | F1137908  |

FX 44

### Job Allocations

| Operation              | Component Part | Required | Inventory | Allocated |
|------------------------|----------------|----------|-----------|-----------|
| 120-Start up Operation | D3015-3        | 44       | 329       | 0         |
|                        | D5479-1        | 22       | 22        | 0         |
|                        | NAS1149D0563J  | 44       | 1,620     | 0         |
|                        | SL69-BS        | 44       | 70        | 0         |



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Container No: S136664



Part: D2153  
Job No: 187215  
Serial No/Batch: S136664

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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